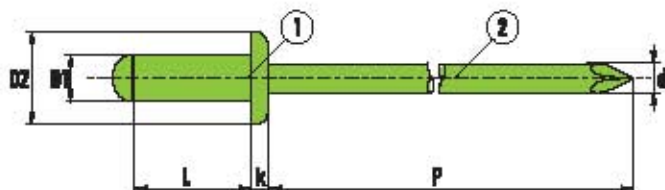


# Blind Rivets Domed Head



① Stainless steel A2 [ AISI 304cu ]

② Stainless steel A2 [ AISI 304 ]

## Ø 3.0 mm

$D1 = 3,0 + 0,08 / - 0,1$  mm

$D2 = 6,5 + 0 / - 0,7$  mm

$k = 0,8 + / - 0,2$  mm

$d = 1,75$  mm

$P \geq 27$  mm

$L = +1 / - 0,2$  mm

= 3,1 mm

		CODE			
3,0 x 6 mm	1,0 - 3,0 mm	2BBD 30600	1000	1600 N	2000 N
3,0 x 8 mm	3,0 - 5,0 mm	2BBD 30800	1000		
3,0 x 10 mm	5,0 - 7,0 mm	2BBD 30100	1000		
3,0 x 12 mm	7,0 - 9,0 mm	2BBD 30120	1000		
3,0 x 16 mm	9,0 - 13,0 mm	2BBD 30160	1000		

## Ø 3.2 mm

$D1 = 3,2 + 0,08 / - 0,1$  mm

$D2 = 6,5 + 0 / - 0,7$  mm

$k = 0,8 + / - 0,2$  mm

$d = 2,0$  mm

$P \geq 27$  mm

$L = +1 / - 0,2$  mm

= 3,3 mm

		CODE			
3,2 x 6 mm	1,0 - 3,0 mm	2BBD 32600	1000	1800 N	2500 N
3,2 x 8 mm	3,0 - 5,0 mm	2BBD 32800	1000		
3,2 x 10 mm	5,0 - 7,0 mm	2BBD 32100	1000		
3,2 x 12 mm	7,0 - 9,0 mm	2BBD 32120	1000		
3,2 x 14 mm	8,0 - 10,0 mm	2BBD 32140	1000		
3,2 x 16 mm	9,0 - 12,0 mm	2BBD 32160	1000		
3,2 x 18 mm	12,0 - 14,0 mm	2BBD 32180	1000		

## Ø 4.0 mm

$D1 = 4,0 + 0,08 / - 0,10$  mm

$D2 = 8,0 + 0 / - 1$  mm

$k = 1,0 + / - 0,3$  mm

$d = 2,5$  mm

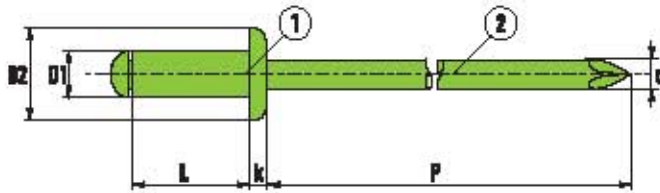
$P \geq 27$  mm

$L = +1 / - 0,2$  mm

= 4,1 mm

		CODE			
4,0 x 6 mm	1,0 - 2,5 mm	2BBD 40600	1000	3100 N	3800 N
4,0 x 8 mm	2,5 - 4,5 mm	2BBD 40800	1000		
4,0 x 10 mm	4,5 - 6,5 mm	2BBD 40100	1000		
4,0 x 12 mm	6,5 - 8,5 mm	2BBD 40120	500		
4,0 x 14 mm	8,5 - 10,5 mm	2BBD 40140	500		
4,0 x 16 mm	9,5 - 12,0 mm	2BBD 40160	500		
4,0 x 18 mm	12,0 - 14,0 mm	2BBD 40180	500		
4,0 x 20 mm	14,0 - 16,0 mm	2BBD 40200	500		

## Blind Rivets Domed Head



- ① Stainless steel A2 [ AISI 304 cu ]  
 ② Stainless steel A2 [ AISI 304 ]

## Ø 4,8 mm

$$D1 = 4,8 + 0,08 / - 0,15 \text{ mm}$$

$$D2 = 9,5 + 0 / - 1 \text{ mm}$$

$$k = 1,1 + / - 0,3 \text{ mm}$$

$$d = 2,9 \text{ mm}$$

$$P \geq 27 \text{ mm}$$

$$L = + / - 0,2 \text{ mm}$$

$$\text{---} = 4,9 \text{ mm}$$

4,8 x 8 mm	1,5 - 4,0 mm	2BBD 48800	500	4500 N	6000 N
4,8 x 10 mm	4,0 - 6,0 mm	2BBD 48101	500		
4,8 x 12 mm	6,0 - 8,0 mm	2BBD 48120	500		
4,8 x 14 mm	8,0 - 9,5 mm	2BBD 48140	500		
4,8 x 16 mm	9,5 - 11,0 mm	2BBD 48160	500		
4,8 x 18 mm	11,0 - 13,0 mm	2BBD 48180	500		
4,8 x 20 mm	11,0 - 15,0 mm	2BBD 48200	500		
4,8 x 22 mm	15,0 - 17,0 mm	2BBD 48220	500		
4,8 x 25 mm	17,0 - 20,0 mm	2BBD 48250	250		
4,8 x 27 mm	18,0 - 22,0 mm	2BBD 48270	250		
4,8 x 30 mm	21,0 - 25,0 mm	2BBD 48300	250		
4,8 x 40 mm	25,0 - 35,0 mm	2BBD 48400	250		

## Ø 5,0 mm

$$D1 = 5,0 + 0,08 / - 0,15 \text{ mm}$$

$$D2 = 9,5 + 0 / - 1 \text{ mm}$$

$$k = 1,1 + / - 0,3 \text{ mm}$$

$$d = 2,9 \text{ mm}$$

$$P \geq 27 \text{ mm}$$

$$L = + / - 0,2 \text{ mm}$$

$$\text{---} = 5,1 \text{ mm}$$

5,0 x 8 mm	2,0 - 4,0 mm	2BBD 50800	500	5000 N	6500 N
5,0 x 10 mm	4,0 - 6,0 mm	2BBD 50100	500		
5,0 x 12 mm	6,0 - 8,0 mm	2BBD 50120	500		
5,0 x 14 mm	8,0 - 10,0 mm	2BBD 50140	500		
5,0 x 16 mm	10,0 - 12,0 mm	2BBD 50160	500		
5,0 x 18 mm	12,0 - 14,0 mm	2BBD 50180	500		
5,0 x 20 mm	14,0 - 16,0 mm	2BBD 50200	500		

## Ø 6,0 mm

$$D1 = 6,0 + 0,08 / - 0,15 \text{ mm}$$

$$D2 = 12,0 + 0 / - 1,5 \text{ mm}$$

$$k = 1,5 + / - 0,4 \text{ mm}$$

$$d = 3,8 \text{ mm}$$

$$P \geq 31 \text{ mm}$$

$$L = + / - 0,2 \text{ mm}$$

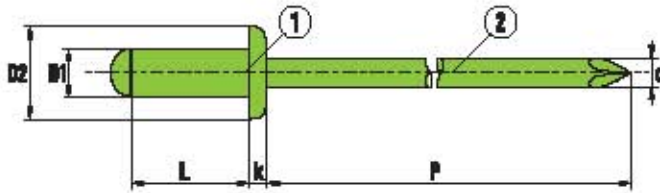
$$\text{---} = 6,1 \text{ mm}$$

6,0 x 10 mm	2,0 - 4,0 mm	2BBD 60100	250	6500 N	8850 N
6,0 x 12 mm	4,0 - 6,0 mm	2BBD 60120	250		
6,0 x 15 mm	6,0 - 9,0 mm	2BBD 60150	250		
6,0 x 18 mm	9,0 - 12,0 mm	2BBD 60180	250		
6,0 x 20 mm	10,0 - 14,0 mm	2BBD 60200	250		
6,0 x 22 mm	12,0 - 16,0 mm	2BBD 60220	250		
6,0 x 25 mm	15,0 - 19,0 mm	2BBD 60250	250		

# Blind Rivets Domed Head



STANDARD



- ① Stainless steel A2 [AISI 304cu]
- ② Stainless steel A2 [AISI 304]

## Ø 6,4 mm

$D1 = 6,4 + 0,08 / - 0,15$  mm

$D2 = 13,0 + 0 / - 1,5$  mm

$k = 1,8 + / - 0,4$  mm

$d = 3,85$  mm

$P \geq 31$  mm

$L = + / - 0,2$  mm

= 6,5 mm

		CODE			
6,4 x 10 mm	2,0 - 4,0 mm	2BBD 64100	250	6500 N	8850 N
6,4 x 12 mm	4,0 - 6,0 mm	2BBD 64120	250		
6,4 x 15 mm	6,0 - 9,0 mm	2BBD 64150	250		
6,4 x 18 mm	9,0 - 13,0 mm	2BBD 64180	250		
6,4 x 20 mm	13,0 - 16,0 mm	2BBD 64200	250		
6,4 x 25 mm	16,0 - 20,0 mm	2BBD 64250	250		