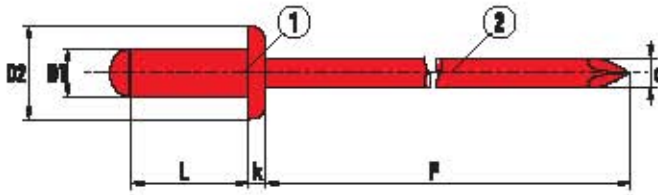


# Blind Rivets Domed Head



① Stainless steel A4 [AISI 316]

② Stainless steel A4 [AISI 316 Ti]

## Ø 3.0 mm

$D1 = 3,0 + 0,08 / - 0,1$  mm

$D2 = 6,5 + 0 / - 0,7$  mm

$k = 0,8 + / - 0,2$  mm

$d = 1,75$  mm

$P \geq 27$  mm

$L = +1 / - 0,2$  mm

= 3,1 mm

3,0 x 6 mm	1,0 - 3,0 mm	4BBD 30600	1000	1600 N	2000 N
3,0 x 8 mm	3,0 - 5,0 mm	4BBD 30800	1000		
3,0 x 10 mm	5,0 - 7,0 mm	4BBD 30100	1000		

## Ø 3.2 mm

$D1 = 3,2 + 0,08 / - 0,1$  mm

$D2 = 6,5 + 0 / - 0,7$  mm

$k = 0,8 + / - 0,2$  mm

$d = 2,0$  mm

$P \geq 27$  mm

$L = +1 / - 0,2$  mm

= 3,3 mm

3,2 x 6 mm	1,0 - 3,0 mm	4BBD 32600	1000	1800 N	2500 N
3,2 x 8 mm	3,0 - 5,0 mm	4BBD 32800	1000		
3,2 x 10 mm	5,0 - 7,0 mm	4BBD 32100	1000		
3,2 x 12 mm	7,0 - 9,0 mm	4BBD 32120	1000		

## Ø 4.0 mm

$D1 = 4,0 + 0,08 / - 0,15$  mm

$D2 = 8,0 + 0 / - 1$  mm

$k = 1,0 + / - 0,3$  mm

$d = 2,5$  mm

$P \geq 27$  mm

$L = +1 / - 0,2$  mm

= 4,1 mm

4,0 x 6 mm	1,0 - 2,5 mm	4BBD 40600	1000	3100 N	3800 N
4,0 x 8 mm	2,5 - 4,5 mm	4BBD 40800	1000		
4,0 x 10 mm	4,5 - 6,5 mm	4BBD 40100	1000		
4,0 x 13 mm	6,5 - 9,5 mm	4BBD 40130	500		
4,0 x 16 mm	9,5 - 12,0 mm	4BBD 40160	500		

## Ø 4.8 mm

$D1 = 4,8 + 0,08 / - 0,15$  mm

$D2 = 9,5 + 0 / - 1$  mm

$k = 1,1 + / - 0,3$  mm

$d = 2,9$  mm

$P \geq 27$  mm

$L = +1 / - 0,2$  mm

= 4,9 mm

4,8 x 8 mm	1,5 - 4,0 mm	4BBD 48800	500	4500 N	6000 N
4,8 x 10 mm	4,0 - 6,0 mm	4BBD 48100	500		
4,8 x 12 mm	6,0 - 8,0 mm	4BBD 48120	500		
4,8 x 14 mm	8,0 - 9,5 mm	4BBD 48140	500		
4,8 x 16 mm	9,5 - 11,0 mm	4BBD 48160	500		
4,8 x 18 mm	11,0 - 13,0 mm	4BBD 48180	500		