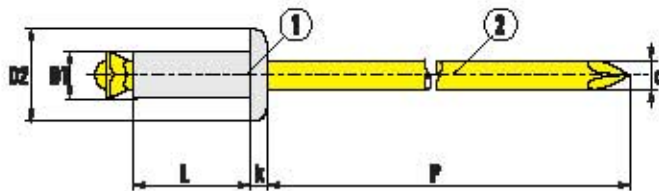


Peel Blind Rivets Domed Head



- ① Aluminium AIMg 5
- ② Steel zinc plated

Ø 3.2 mm

$D1 = 3,2 + f - 0,08 \text{ mm}$
 $D2 = 6,0 + f - 0,24 \text{ mm}$
 $k = 0,8 + 0,2 f - 0 \text{ mm}$
 $d = 1,8 \text{ mm}$
 $P \geq 27 \text{ mm}$
 $L = +1 f - 0,2 \text{ mm}$
 = 3,7 max. mm

3,2 x 8,0 mm	0,5 - 1,0 mm	ASD 20800 PE	1000	765 N	700 N
3,2 x 10,0 mm	1,0 - 3,0 mm	ASD 21000 PE	1000		
3,2 x 12,0 mm	3,0 - 5,0 mm	ASD 21200 PE	1000		

Ø 4.0 mm

$D1 = 4,0 + 0,08 f - 0,15 \text{ mm}$
 $D2 = 8,0 + f - 0,3 \text{ mm}$
 $k = 1,2 + f - 0,2 \text{ mm}$
 $d = 2,2 \text{ mm}$
 $P \geq 27 \text{ mm}$
 $L = +1 f - 0,2 \text{ mm}$
 = 4,5 max. mm

4,0 x 10,0 mm	1,5 - 5,0 mm	ASD 01000 PE	1000	1260 N	1150 N
4,0 x 12,0 mm	4,0 - 6,5 mm	ASD 01200 PE	1000		
4,0 x 14,0 mm	6,0 - 9,0 mm	ASD 01400 PE	500		
4,0 x 16,0 mm	8,0 - 11,0 mm	ASD 01600 PE	500		
4,0 x 18,0 mm	10,0 - 13,0 mm	ASD 01800 PE	500		
4,0 x 20,0 mm	12,0 - 15,0 mm	ASD 02000 PE	500		
4,0 x 25,0 mm	15,0 - 20,0 mm	ASD 02500 PE	500		
4,0 x 30,0 mm	20,0 - 25,0 mm	ASD 03000 PE	500		

Ø 4.8 mm

$D1 = 4,8 + 0,08 f - 0,15 \text{ mm}$
 $D2 = 9,5 + f - 0,3 \text{ mm}$
 $k = 1,3 + f - 0,2 \text{ mm}$
 $d = 2,6 \text{ mm}$
 $P \geq 27 \text{ mm}$
 $L = +1 f - 0,2 \text{ mm}$
 = 5,3 max. mm

4,8 x 10,0 mm	0,5 - 4,0 mm	ASD 81000 PE	500	2400 N	2200 N
4,8 x 12,0 mm	2,0 - 6,0 mm	ASD 81200 PE	500		
4,8 x 14,0 mm	4,0 - 8,0 mm	ASD 81400 PE	500		
4,8 x 16,0 mm	6,0 - 10,0 mm	ASD 81600 PE	500		
4,8 x 18,0 mm	8,0 - 12,0 mm	ASD 81800 PE	500		
4,8 x 20,0 mm	10,0 - 14,0 mm	ASD 82000 PE	500		
4,8 x 22,0 mm	12,0 - 16,0 mm	ASD 82200 PE	500		
4,8 x 25,0 mm	16,0 - 19,0 mm	ASD 82500 PE	500		
4,8 x 30,0 mm	19,0 - 24,0 mm	ASD 83000 PE	250		
4,8 x 35,0 mm	24,0 - 29,0 mm	ASD 83500 PE	250		
4,8 x 40,0 mm	29,0 - 34,0 mm	ASD 84000 PE	250		
4,8 x 50,0 mm	39,0 - 44,0 mm				