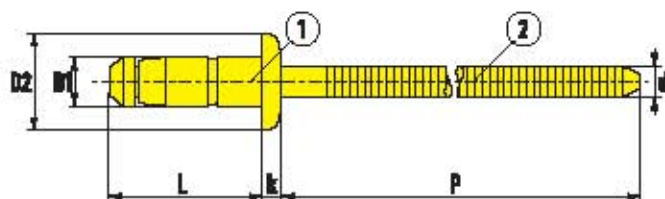


A-BULB Domed Head with grooved mandrel



① Steel zinc plated

② Steel zinc plated

Ø 3.2 mm

$D1 = 3,2 + 0,08 / - 0,1$ mm

$D2 = 6,5 + 0 / - 0,7$ mm

$k = 1,1 + / - 0,15$ mm

$d = 2,0$ mm

$P \geq 27$ mm

$L = +1 / - 0,2$ mm

= 3,3 - 3,4 mm

3,2 x 8,7 mm	1,0 - 3,0 mm	SSD 32870 DG	1000	1700 N	1300 N
3,2 x 11,3 mm	3,0 - 5,0 mm	SSD 32113 DG	1000		
3,2 x 13,6 mm	5,0 - 7,0 mm	SSD 32136 DG	1000		

Ø 4.0 mm

$D1 = 4,0 + 0,08 / - 0,15$ mm

$D2 = 8,0 + 0 / - 1$ mm

$k = 1,2 + / - 0,15$ mm

$d = 2,6$ mm

$P \geq 27$ mm

$L = +1 / - 0,2$ mm

= 4,1 - 4,3 mm

4,0 x 10,1 mm	1,0 - 3,0 mm	SSD 40101 DG	500	3500 N	2800 N
4,0 x 12,1 mm	3,0 - 5,0 mm	SSD 40121 DG	500		
4,0 x 15,1 mm	5,0 - 7,0 mm	SSD 40151 DG	500		

Ø 4.8 mm

$D1 = 4,8 + 0,08 / - 0,15$ mm

$D2 = 9,5 + 0 / - 1$ mm

$k = 1,5 + / - 0,25$ mm

$d = 3,0$ mm

$P \geq 27$ mm

$L = +1 / - 0,2$ mm

= 4,9 - 5,1 mm

4,8 x 12,1 mm	1,5 - 3,5 mm	SSD 48121 DG	500	4200 N	3800 N
4,8 x 14,6 mm	3,5 - 6,0 mm	SSD 48146 DG	500		
4,8 x 17,6 mm	6,0 - 8,5 mm	SSD 48176 DG	500		

Ø 6.0 mm

$D1 = 6,0 + 0,08 / - 0,15$ mm

$D2 = 12,0 + 0 / - 1,5$ mm

$k = 1,95 + / - 0,4$ mm

$d = 4,0$ mm

$P \geq 31$ mm

$L = +1 / - 0,2$ mm

= 6,1 - 6,3 mm

6,0 x 14,2 mm	1,5 - 4,0 mm	SSD 60142 DG	250	5900 N	5400 N
6,0 x 17,2 mm	3,0 - 6,0 mm	SSD 60172 DG	250		
6,0 x 20,2 mm	6,0 - 9,0 mm	SSD 60202 DG	250		
6,0 x 23,2 mm	9,0 - 12,0 mm	SSD 60232 DG	250		