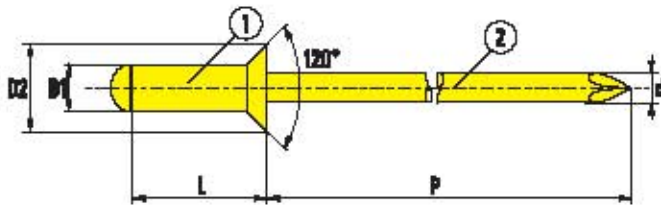


Blind Rivets Countersunk Head



① Steel zinc plated

② Steel zinc plated

Ø 3.0 mm

D1 = 3,0 + 0,08 / - 0,1 mm

D2 = 6,0 + 0 / - 0,4 mm

k = -

d = 1,8 mm

P = ≥ 27 mm

L = +1 / - 0,2 mm

= 3,1 mm

3,0 x 6 mm	1,5 - 3,0 mm	SSK 30600	1000	950 N	1125 N
3,0 x 8 mm	3,0 - 5,0 mm	SSK 30800	1000		
3,0 x 10 mm	5,0 - 7,0 mm	SSK 30100	1000		
3,0 x 12 mm	7,0 - 9,0 mm	SSK 30120	1000		

Ø 3.2 mm

D1 = 3,2 + 0,08 / - 0,1 mm

D2 = 6,0 + 0 / - 0,4 mm

k = -

d = 2,0 mm

P = ≥ 27 mm

L = +1 / - 0,2 mm

= 3,3 mm

3,2 x 6 mm	1,5 - 3,0 mm	SSK 32600	1000	1060 N	1285 N
3,2 x 8 mm	3,0 - 5,0 mm	SSK 32800	1000		
3,2 x 10 mm	5,0 - 7,0 mm	SSK 32100	1000		
3,2 x 12 mm	7,0 - 9,0 mm	SSK 32120	1000		
3,2 x 14 mm	8,0 - 11,0 mm	SSK 32140	1000		

Ø 4.0 mm

D1 = 4,0 + 0,08 / - 0,10 mm

D2 = 7,5 + 0 / - 0,5 mm

k = -

d = 2,4 mm

P = ≥ 27 mm

L = +1 / - 0,2 mm

= 4,1 mm

4,0 x 6 mm	1,5 - 2,5 mm	SSK 40600	1000	1550 N	1990 N
4,0 x 8 mm	2,5 - 4,5 mm	SSK 40800	1000		
4,0 x 10 mm	4,5 - 6,5 mm	SSK 40100	1000		
4,0 x 12 mm	6,5 - 8,5 mm	SSK 40120	1000		
4,0 x 14 mm	8,5 - 10,5 mm	SSK 40140	500		
4,0 x 16 mm	10,5 - 12,5 mm	SSK 40160	500		

Ø 4.8 mm

D1 = 4,8 + 0,08 / - 0,15 mm

D2 = 9,0 + 0 / - 0,5 mm

k = -

d = 2,9 mm

P = ≥ 27 mm

L = +1 / - 0,2 mm

= 4,9 mm

4,8 x 8 mm	1,5 - 4,0 mm	SSK 48800	500	2300 N	2920 N
4,8 x 10 mm	3,5 - 6,0 mm	SSK 48100	500		
4,8 x 12 mm	6,0 - 8,0 mm	SSK 48121	500		
4,8 x 14 mm	8,0 - 10,0 mm	SSK 48141	500		
4,8 x 16 mm	10,0 - 11,5 mm	SSK 48160	500		
4,8 x 18 mm	11,5 - 13,5 mm	SSK 48180	500		
4,8 x 20 mm	13,5 - 15,5 mm	SSK 48200	500		
4,8 x 22 mm	15,5 - 17,5 mm	SSK 48220	500		