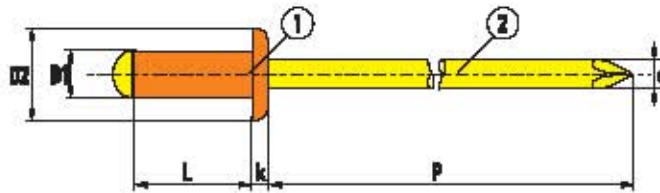


Blind Rivets Domed Head



STANDARD



- ① Copper alloy
- ② Steel zinc plated

Ø 3.0 mm

$D1 = 3,0 + 0,08 / - 0,1$ mm
 $D2 = 6,5 + 0 / - 0,7$ mm
 $k = 0,8 + / - 0,2$ mm
 $d = 1,75$ mm
 $P \geq 27$ mm
 $L = +1 / - 0,2$ mm
 = 3,1 mm

3,0 x 5 mm	0,5 - 2,0 mm	CSD 30500	1000	600 N	700 N
3,0 x 6 mm	1,0 - 3,0 mm	CSD 30600	1000		
3,0 x 8 mm	3,0 - 5,0 mm	CSD 30800	1000		
3,0 x 10 mm	5,0 - 7,0 mm	CSD 30100	1000		
3,0 x 12 mm	7,0 - 9,0 mm	CSD 30120	1000		

Ø 3.2 mm

$D1 = 3,2 + 0,08 / - 0,1$ mm
 $D2 = 6,5 + 0 / - 0,7$ mm
 $k = 0,8 + / - 0,2$ mm
 $d = 1,75$ mm
 $P \geq 27$ mm
 $L = +1 / - 0,2$ mm
 = 3,3 mm

3,2 x 6 mm	1,0 - 3,0 mm	CSD 32600	1000	700 N	800 N
3,2 x 8 mm	3,0 - 5,0 mm	CSD 32800	1000		
3,2 x 10 mm	5,0 - 7,0 mm	CSD 32100	1000		
3,2 x 12 mm	7,0 - 9,0 mm	CSD 32120	1000		

Ø 4.0 mm

$D1 = 4,0 + 0,08 / - 0,10$ mm
 $D2 = 8,0 + 0 / - 1$ mm
 $k = 1,0 + / - 0,3$ mm
 $d = 2,1$ mm
 $P \geq 27$ mm
 $L = +1 / - 0,2$ mm
 = 4,1 mm

4,0 x 6 mm	1,0 - 2,0 mm	CSD 40600	1000	1000 N	1500 N
4,0 x 8 mm	2,0 - 4,0 mm	CSD 40800	1000		
4,0 x 10 mm	4,0 - 6,0 mm	CSD 40100	1000		
4,0 x 12 mm	6,0 - 8,0 mm	CSD 40120	1000		
4,0 x 14 mm	8,0 - 10,0 mm	CSD 40140	500		
4,0 x 16 mm	10,0 - 12,0 mm	CSD 40160	500		

Ø 4.8 mm

$D1 = 4,8 + 0,08 / - 0,15$ mm
 $D2 = 9,5 + 0 / - 1$ mm
 $k = 1,1 + / - 0,3$ mm
 $d = 2,7$ mm
 $P \geq 27$ mm
 $L = +1 / - 0,2$ mm
 = 4,9 mm

4,8 x 8 mm	1,5 - 3,5 mm	CSD 48800	500	1500 N	2000 N
4,8 x 10 mm	3,5 - 5,5 mm	CSD 48100	500		
4,8 x 12 mm	5,5 - 7,5 mm	CSD 48120	500		
4,8 x 14 mm	7,5 - 9,5 mm	CSD 48140	500		
4,8 x 16 mm	9,5 - 11,5 mm	CSD 48160	500		
4,8 x 18 mm	11,5 - 13,5 mm	CSD 48180	500		
4,8 x 20 mm	13,5 - 15,5 mm	CSD 48200	500		